From:

<joseph.a.smith@power.alstom.com>

To:

Bret Kent <Bret-K@ipsc.com>

Date:

6/9/2004 8:42:03 AM

Subject:

IPSC LAP-4098 Re: Material Planning for Next Year

----- Forwarded by Joseph A. Smith/USWEL01/Power/ALSTOM on 06/09/2004 10:38 AM ------

(Embedded Guy I. Drake/USWEL01/Power/ALSTOM image moved 06/09/2004 09:25 AM (Phone: +1 585-596-2689, Dept.: Heat Recovery Services) to file: pic21419.pcx)

To: Joseph A. Smith/USWEL01/Power/ALSTOM@GA
cc: Gary C. Allen/USWEL01/Power/ALSTOM@GA
Subject: IPSC LAP-4098 Re: Material Planning for Next Year (Document link: Joseph A. Smith)

Security Level:?

Internal

1. The amount of credit if IPSC removes the extra full set of rotor seals from the existing order is \$13,500.00.

If they plan on purchasing them later:

2. Today's price for same set of seals is \$26,223.00 plus freight.

As stated before the rotor seals included in their order were at lower margins, taking into account the order scope. The new price is based on current book prices for a rotor seals only order.

On the enameled tight packed request, we should have an answer on the perforance and costs in about a week or two.

(Embedded Joseph A. Smith/USWEL01/Power/ALSTOM image moved 06/08/2004 09:48 AM (Phone: +585-596-2710, Dept.: HRP) to file: pic23523.pcx)

To: Guy I. Drake/USWEL01/Power/ALSTOM@GA cc: Gary C. Allen/USWEL01/Power/ALSTOM@GA Subject: Re: Material Planning for Next Year

To: Joseph A. Smith/USWEL01/Power/ALSTOM@GA

CC:

Subject: Re: Material Planning for Next Year

Security Level:? Internal

Joe,

I was working under the assumption that there was a significant discount. What I need is a number for:

- 1. The amount that will be credited back for the extra set of seals, if we were to cancel that portion of the order.
- 2. The amount that will be charged for a stand alone set of seals. Using todays pricing.

In addition the following information is still needed:

- A. Performance numbers for changing the cold end element to an enameled tight pack, in anticipation for future installation of SCR's.
- B. Cost increase to the current order for the enameled tight pack cold end.

Thank you for your help,

Bret

>>> <joseph.a.smith@power.alstom.com> 6/4/2004 7:44:03 AM >>>

------ Forwarded by Joseph A. Smith/USWEL01/Power/ALSTOM on 06/04/2004 09:43 AM ------- (Embedded Guy I. Drake/USWEL01/Power/ALSTOM image moved 06/03/2004 04:27 PM (Phone: +1 585-596-2689, Dept.: Heat

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Recovery Services) to file: pic02144.pcx)
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To: Joseph A. Smith/USWEL01/Power/ALSTOM@GA

CC:

Subject: Re: Material Planning for Next Year (Document link: Joseph A. Smith)

Security Level:?

Internal

Joe, I sent this email on April 6th in response to Bret's email received again today. He can't expect to pay the same low price later for the set of seals, if he doesn't take the extra set of seals he will be paying more, much more later, now that steel prices have went up 20-30%.

Joe,

Pricing on sets of seals with baskets and parts, as quoted to IPSC, are special priced with same margin of job. They cannot compare prices of seals on this order to any future pricing. If they only spot buy seals they will be paying the highest margin. The more they buy at one time the more favorable the pricing.

Short answer is that the seals on this order are at a discounted price because of the volume purchased.

Guy

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(Embedded Joseph A. Smith/USWEL01/Power/ALSTOM image moved 04/06/2004 12:49 PM (Phone: +585-596-2710, Dept.: HRP) to file: pic16446.pcx)
```

To: Guy I. Drake/USWEL01/Power/ALSTOM@GA

CC:

Subject: Re: Material Planning for Next Year

Security Level:? Internal

Intermountain.

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04/06/2004 12:49 PM ------
(Embedded Bret Kent <Bret-K@ipsc.com>
image moved 04/05/2004 12:38 PM
```

to file:

pic31577.pcx

)

To: Joseph A. Smith/USWEL01/Power/ALSTOM@GA

cc:

Subject: Re: Material Planning for Next Year

Security Level:?

Internal

Joe,

In pricing the extra set of seals was there any type of discount applied? In other words, is the credit back enough that we could turn around and buy a full set of rotor seals at a later date?

The idea is that we could take a full inventory after the replacement work next year and order out what we are missing.

Thanks,

**Bret** 

>>> <joseph.a.smith@power.alstom.com> 3/23/2004 10:16:07 AM >>>

IPSC has an extra full set of rotor seals on the next order. Does IPSC still want the spare set ??

(Embedded Bret Kent <Bret-K@ipsc.com> image moved 03/22/2004 12:30 PM to file: pic00658.pcx)

To: Joseph A. Smith/USWEL01/Power/ALSTOM@GA

cc: finnemorehe@hotmail.com, James Nelson <JIM-N@ipsc.com>, Gary C.

Allen/USWEL01/Power/ALSTOM@GA

Subject: Material Planning for Next Year

Security Level:? Internal

Joe,

The installation work for Unit 2 is complete, and other than transportation issues, it went very smoothly.

In preparation for next year, I am providing the following list of left over materials. Please adjust your Bill of Materials for Unit 1 material accordingly:

1) Cold End By-pass Seal Leaf #99296 T-19.....99

2) Cold End By-pass Seal Holding Strips #67599	76
3) Hot End Radial Seal Outer Leaf #67511	64
4) Hot End Radial Seal Holding Strip #67524 T-1	23
5) Cold End Radial Seal Leaf #67791 T-3	28
6) Cold End Radial Seal Leaf #67791 T-4	30
7) Cold End Radial Seal Holding Strip #78084 T-1	
8) Cold End Radial Seal Holding Strip #78084 T-2	86
9) Cold End Radial Seal Outboard Tab #67953 T-2	17
10) Cold End Radial Seal Inboard Tab #78083 T-3	24

Items that were found to be in good condition and were not changed out:

- A) Do not send the Axial Seals both the CW and CCW set.
- B) Do not send the Post Seals
- C) Do not send the Cold End Seal Clearance Gauges

The following items were not provided this year, but will be needed for Unit 1.

i) Complete set of Diaphragm Seals for both rotors.

In addition, please reduce the time required for the Field Service Engineer from 6 weeks to 4 weeks.

Please respond with an updated bill of materials for Unit 1 materials and adjustment (credit) to the contract amount.

Thank you for your help,

Bret Kent Intermountain Power Service Corp 850 West Brush Wellman Rd Delta, UT 84624

ph. (435) 864-6447 fx. (435) 864-0747 bret-k@ipsc.com http://www.intermountainpower.com/



550-B Brookshire Rd Greer, SC 29650

Phone: 864-879-4800 Fax: 864-879-3530

Tax ID 1: 34949

Intermountain Power James Nelson Delta Utah Plant 850 W Brush Wellman Rd Delta UT 84624-9546 INVOICE NO CNST 8069533

PAGE 1

**DATE** 04/02/04

**SALESMAN** 

INVOICE TYPE: PROJECT INVOICE

Tax ID 1: 57-1016262 Currency: USD US DOLLARS

SH-P TO

Intermountain Power James Nelson Delta Utah Plant 850 W Brush Wellman Rd Delta UT 84624-9546

ناجيا	ROJECT #	CONTRACT #	 PKGS	PPD	4	WEIGHT	~~~	SHIP VIA		TERMS	
	809600	04-45616							NET	30	
	1	Milestone: Description:	 r Pre	eheat	cers	(A & B) Uni	t #2	Ne	t:	447,013.00	
	2	Milestone: Description:	 pply	Air	Heat	ter Material		Ne	t:	17,917.00	

PLEASE REMIT TO: TEI CONSTRUCTION SERVICES, INC. P.O. BOX 532741 ATLANTA, GA 30353-2741

ORIGINAL INVOICE

\*\* Safeguard\*\* LITHO USA 4/02 190-02 T02SF000910

## TEI Construction Services, Inc. T&M Billing Cost Summary

**PROJECT** 

CLIENT

Intermountain Power

TEI NO.

80960

ORDER NO. EWO NO.

CONTACT: James Nelson

Firm Price

Contract #

Job Description

Amount

04-45616

Air Preheaters (A&B) Units

\$ 447,013.00

\$ 447,013.00

**MATERIAL & SUBCONTRACTORS** 

Vendor

Invoice #

Amount

Power Replacements Inc.

2220

\$15,580.00

Sub Total

\$15,580.00

15% Mark-Up

\$2,337.00

**Total Material & Subcontractors** 

\$17,917.00

**TOTAL BILLING** 

\$ 464,930.00

## POWER REPLACEMENTS, INC.

31900 Via Del Senor Homeland, CA 92548



## Invoice

Date	Invoice #			
3/6/2004	2220			

Bill To	
TEI Construction Services, Inc.	
550 B Brookshire Road	
Greer, SC 29651	

Ship To	
Intermountain Power	
850 W. Brush Wellman Rd.	,
Delta, UT 84624	

P.O. Number	Terms	Rep	Ship	Via	F.O.B.		Project
960144	Net 20	JI	3/6/2004	PRI TRUCK	ON STATION		
Quantity	Item Code		Descrip	otion	Prio	e Each	Amount
1 1 1	MISC. MISC. MISC. SHIPPING	PLEASE REM POWER REPI 31900 Via Del Homeland, CA	les. supports. ion on PRI truck. IT PAYMENT TO ACEMENTS, INC	Pivision		9,800.00 3,800.00 480.00 1,500.00	9,800.0 3,800.0 480.0 1,500.0
nk you for your er Replacemen	business ts, Inc. Tax I.D. #: 3	3-0606962			Tot	al	\$15,580.0

## CONSTRUCTION SERVICES, INC.

Date: 319-04

Completion Report For Intermountain Power Services

Subject: Air Preheaters (A and B) Unit #2

Job # 80960

Completion Date 3-19-07

IPP Representative Box Kent

TEI Representative St. Here

550-B Brookshire Road / Green, South Carolina 29651 / Tel: (864) 879-4800 / Fax: (864) 879-3530